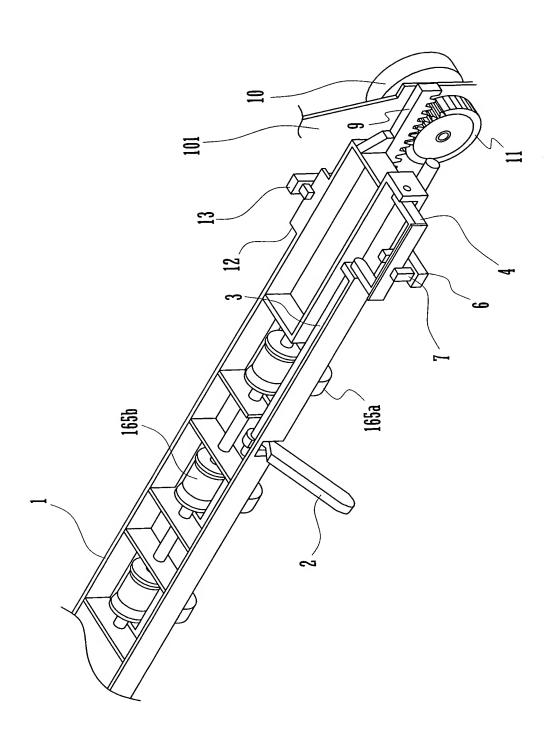
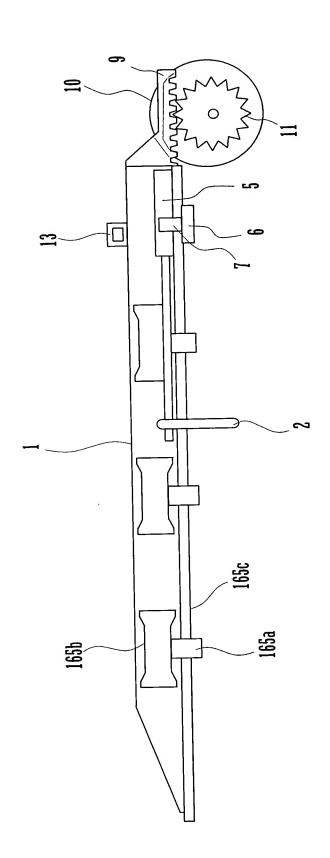
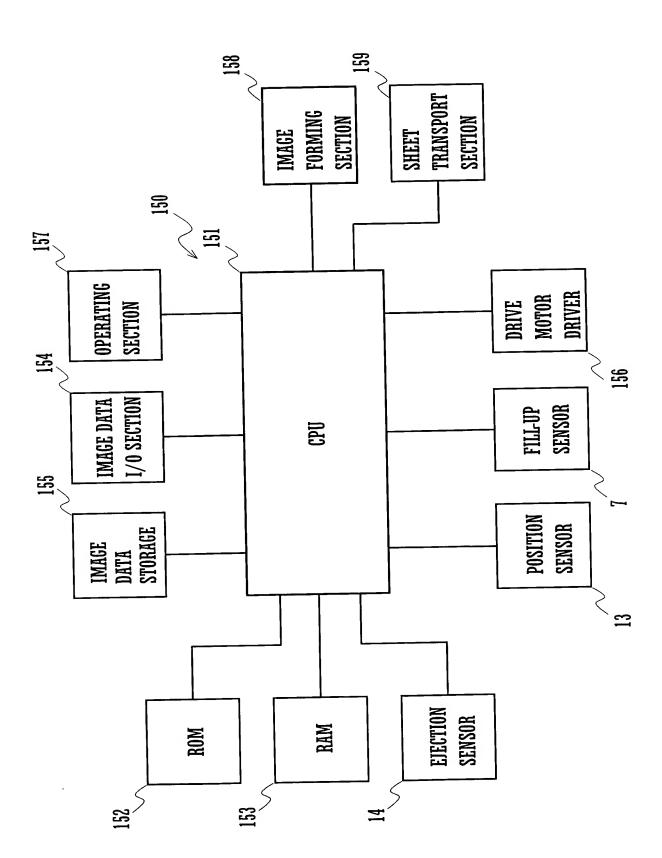


FIG. 3







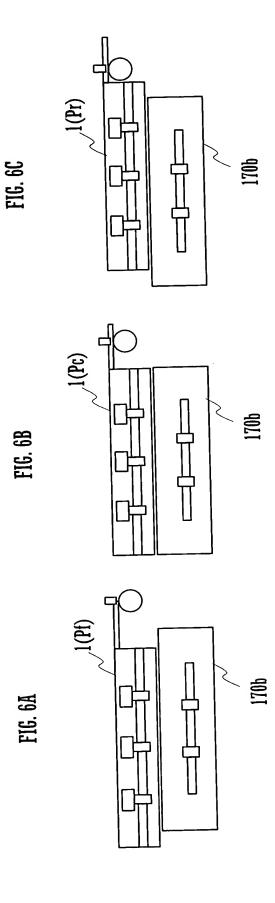
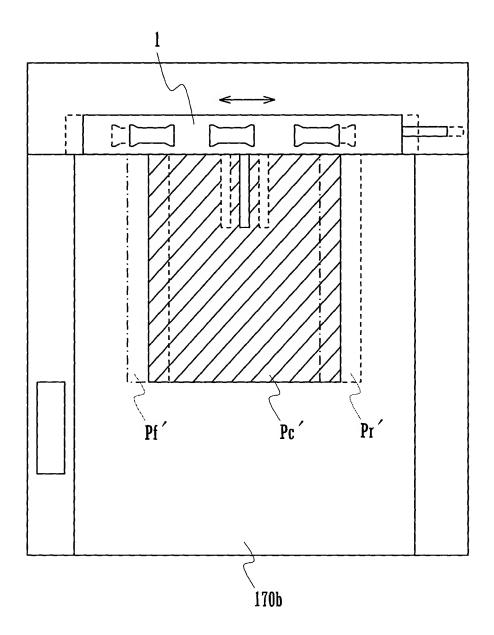
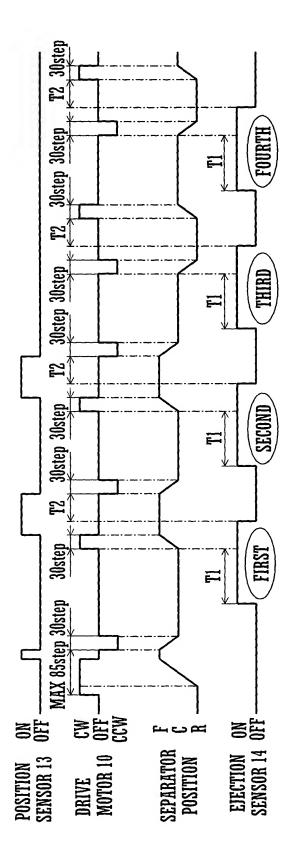
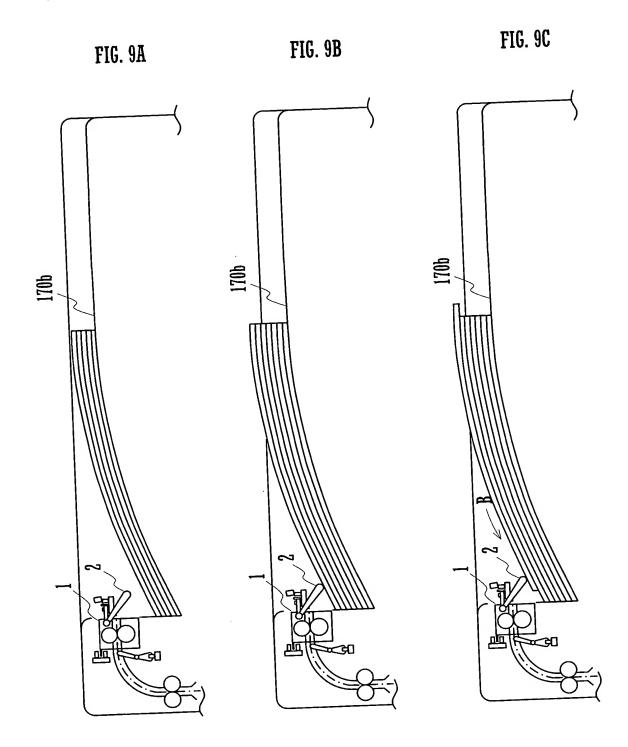
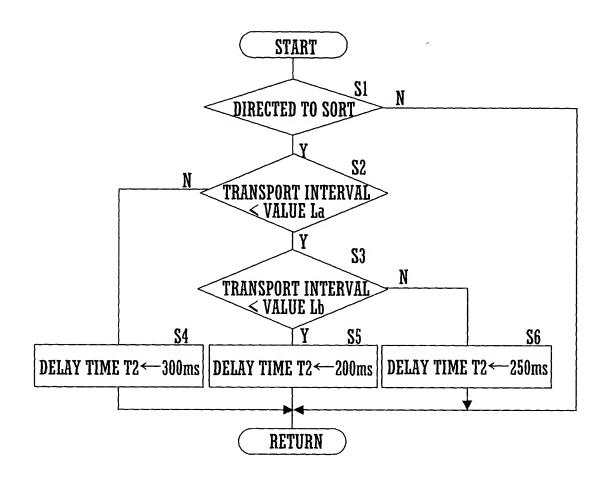


FIG. 7









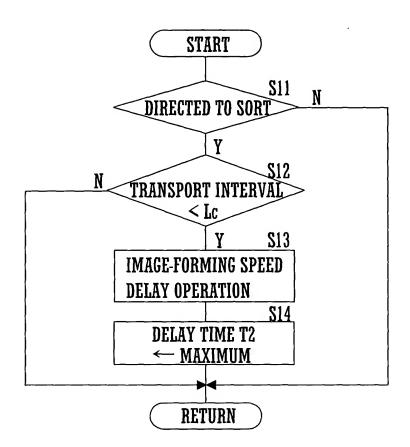


FIG. 12

	NORMAL CONTROL		DELAY CONTROL	
SIZE	SPEED (ppm)	INTERVAL(ms)	SPEED (ppm)	INTERVAL(ms)
A5	26	1,038	26	1,038
B 5	26	752	26	752
B5R	18	1,137	18	1,137
A4	26	513	24	705
A4R	18	795	18	795
B4	15	889	15	889
A3	13	1,026	13	1,026
INV	26	1,114	26	1,114
LT	26	462	24	655
LTR	18	944	18	944
Legal	15	961	15	961
Ledger	13	923	13	923